

Sub B
CLAIMS

- D1 1. A method for tamp printing of at least one picture (4) by means of at least one tamp pad (1, 18, 24, 34) on a piece (3), which has boundary surfaces (5, 13) forming angles in relation to each other characterized in that the tamp pad first prints in a direction (10) against a boundary surface (13, 43) and thereafter, after further compression of the tamp pad (1) against said boundary surface (13) due to its deformation, prints in another direction (45) than the direction (10) against another boundary surface or other boundary surfaces (5, 43), whereby the picture is transferred to said boundary surfaces.
- 15 2. A method according to claim 1, characterized in that said piece is a mobile telephone cover and said boundary surfaces are the inside of said mobile telephone cover.
3. A method according to any of claims 1 or 2, characterized in that said picture is an electrically conductive layer.
- 20 4. A method according to any of the preceding claims, characterized in that the tamp pad (1) is a rotating tamp pad (1) rotating around a shaft (30).
- 25 5. A method according to claim 4, characterized in that said rotating tamp pad (1) is divided by means of intermediate notches (33) in an arbitrary number of tamp pad portions (34), being able to individually print said picture against the inside of the piece/mobile telephone cover (3).
- 30 6. A method according to claim 5, characterized in that ink, preferably metal ink, is applied on at least one rotating printing block (40) in a continuous process from an ink container (41), when the tamp pad (1) rotates, said printing block being in rotating contact with the tamp pad, whereby the picture is transferred to the tamp pad portions

~~(34)~~, which thereafter transfer said picture to said pieces/mobile telephone covers.

5 7. A method according to claim 6, characterized in that said tamp pad portions ~~(34)~~ of said rotating tamp pad print said picture on the inside of pieces/mobile telephone covers passing ~~said rotating tamp pad on a conveyor belt (32)~~.

10 8. A tamp pad (1, 18, 22) for printing at least one picture ~~(4)~~ on a piece (3), characterized in that it has at least one convex side (7, 20, 34) and at least one concave side (9, 19).

15 9. A tamp pad according to claim 8, characterized in that it is designed as a block with at least one convex side (7, 20) being the bottom of the block and at least one concave side (9, 19) being the side of the block.

20 10. A tamp pad according to any of claims 8 or 9, characterized in that it has at least one aeration channel (16, 23, 25) or at least one aeration hole (27).

25 11. A tamp pad according to claim 10, characterized in that at least one aeration channel runs along the side (7, 20, 9, 19) of the tamp pad.

20 12. A tamp pad according to any of claims 8 - 10, characterized in that it is circularly designed with notches (33), which divide it into a number of tamp pad portions (34), that individually can print a picture on the inside of a piece (3).

30 13. A tamp pad according to claim 12, characterized in that the tamp pad is rotatably arranged on a shaft (30), which the tamp pad portions of the tamp pad cooperate with, and fetches said picture from a rotating printing block.

35 14. A tamp pad according to any of claims 12 or 13, characterized in that said tamp pad portions cooperate with pieces (3) being transported on a conveyor belt and print ~~said picture on said passing pieces~~.

15. A tamp pad according to any of claims 12 - 14,
~~characterized in that said picture is formed of a metal~~
ink.

16. A tamp pad according to any of claims 12 - 15,
5 ~~characterized in that said piece is a mobile telephone~~
~~cover.~~

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